

## PLASMA CUTTING WORK GRID

### PLASMA CUTTING WORK GRID FOR DOWNDRAFT TABLE

Specially constructed work grid, which is compulsory for plasma cutting applications (current max. 50 A). The plasma cutting work grid consists of two frames with 13 bars each and two additional spark arresters to be mounted over the existing ones in the downdraft table. The additional spark arresters protect the existing spark arresters against melting steel from the plasma cutting process. The bars can be replaced individually.



#### APPLICATIONS

The plasma cutting work grid is intended to be used for the following applications:

- plasma cutting (current max. 50 A)
- MIG-MAG/GMAW welding
- TIG welding
- FCAW welding
- stick/MMAW welding



Do **not** use the plasma cutting work grid for the following applications or in the following circumstances:

- plasma cutting; current >50 A



#### SPECIFICATIONS

##### Physical dimensions and properties

Material:	<ul style="list-style-type: none"> <li>• zinc plated steel</li> <li>• untreated steel</li> <li>• perforated steel</li> </ul>
• frames	
• bars	
• spark arresters	

Colour: natural

Weight (net): 48 kg (105.8 lbs)

##### Product combinations

DraftMax Eco	downdraft table to be connected to external extraction and filtration facility
DraftMax Basic	downdraft table with disposable filter
DraftMax Advance	downdraft table with manual self-cleaning filter
DraftMax Ultra	downdraft table with automatic self-cleaning filter

##### Scope of supply

Frame (2) - Bar (2x13 in plastic bag) - Spark arresters (2)

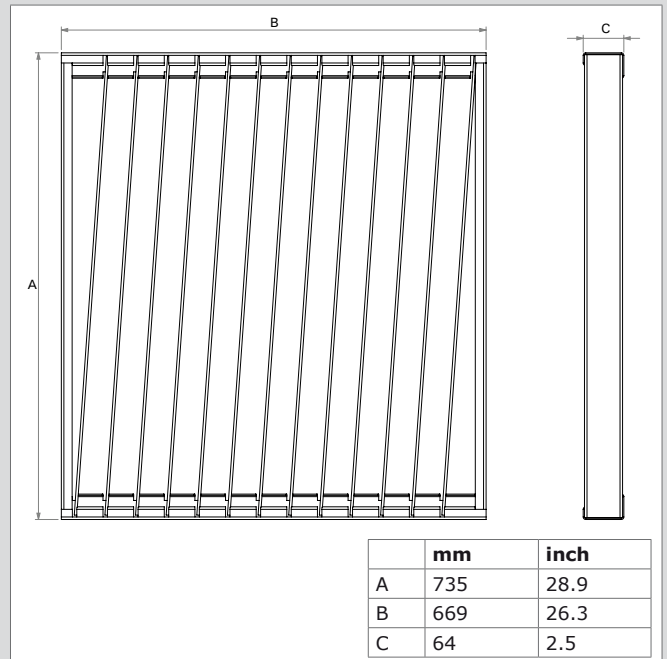
##### Order information

Article number	0040400020
Number/package	1 (two-piece)

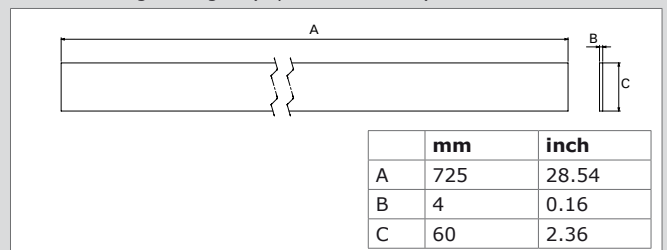
##### Shipping data

Gross weight	50 kg (110.2 lbs)
Packing dimensions	835 x 715 x 200 mm (32.9 x 28.2 x 7.9 in.)
Harmonized Tariff Code	8421.39.2090
Country of origin	the Netherlands

#### DIMENSIONS



Plasma cutting work grid (top and side view)



Bar

Product type	Plasma cutting work grid
Article no.	0040400020
Product category	options and accessories
Version	020312/C

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