

# DATA SHEET

## Tetrix XQ 300 puls AC/DC Expert 3.0 5P

090-005691-00002



- Modular AC/DC TIG inverter welding machine of the latest generation
- TIG AC/DC, TIG DC and TIG pulse
- activArc<sup>®</sup> and spotArc<sup>®</sup>
- MMA, MMA pulse, MMA cel, MMA cel pulse
- Robust housing with impact-resistant plastic cover
- Provided ex works ready for water block connection – guarantees ultimate flexibility in industry and trade
- Splash-proof in line with IP23
- Temperature- and speed-controlled cooling fan – reduced contamination and less noise emissions as fan only runs when needed
- Generator-compatible, even with long mains leads
- High mains voltage tolerance
- Consumables box in the handle – consumables always safely stored and within reach
- LED status bar indicates the current operating status with colours
- No additional mains connection required for cooling unit. Module power supply via welding machine
- Optional network connectivity with ewm Xnet software via LAN or WiFi gateway
- 5.5 m mains lead

Version	Tetrix XQ 300 puls AC/DC
Setting range for welding current	3 A - 300 A
Duty cycle 40 °C	300 A / 40 % 270 A / 60 % 220 A / 100 %
Open circuit voltage	87 V
Mains voltage	3 x 400 V
Tolerances	-25 % up to +20 %
Mains frequency	50 Hz / 60 Hz
Recommended generator power	15.9 kVA
Power consumption Pi	24 W
Protection classification	IP23
Test mark	CE UK EAC S
EMC class	A
Dimensions (L x B x H)	550 mm x 224 mm x 415 mm 21.7 inch x 8.8 inch x 16.3 inch
Weight	22 kg / 48.5 lbs
Standards	IEC 60974-1, -3 and -10 CL.A

### Configurations

Item no.	Designation
090-005691-00000	Tetrix XQ 300 puls AC/DC. TIG AC/DC pulse welding machine including all characteristics and functions, modular
092-004012-00000	OW Expert 3.0. Expert 3.0 control
092-004059-00000	OW 5POL. Welding torch control cable connection: Tuchel, 5-pole, compatible with EWM X technology