

# OK Autrod 13.24

SAW  
EG

## Description

OK Autrod 13.24 is a low-alloyed, copper-coated wire for submerged arc welding, to be used when the requirements imposed on the weld metal are rigorous - in the in offshore industry, for example. It can be used in combination with OK Flux 10.62 and OK Flux 10.71.

## Classifications

SFA/AWS A5.23 EG  
EN 756 S0

## Wire composition

C	Si	Mn	Ni	Mo
0.11	0.2	1.4	1.0	0.2

# OK Autrod 13.27

SAW  
ENi2

## Description

OK Autrod 13.27 is a copper-coated, low-alloyed, 2%Ni electrode for the submerged arc welding of low-alloyed and low-temperature steels for applications in the offshore industry, for example. It can be combined with OK Flux 10.62 and OK Flux 10.71.

## Classifications

SFA/AWS A5.23 ENi2  
EN 756 S2Ni2

## Wire composition

C	Si	Mn	Ni
0.08	0.2	1.0	2.3

# OK Autrod 13.36

SAW

## Description

OK Autrod 13.36 is a CuNi-alloyed wire for the submerged arc welding of weathering steels of the USS CORTEN A, B and C type. It can be combined with OK Flux 10.71, OK Flux 10.81, OK Flux 10.82 and OK Flux 10.83.

## Classifications

SFA/AWS A5.23 EG  
EN 756 S2Ni1Cu

## Wire composition

C	Si	Mn	Cr	Ni	Cu
0.1	0.3	1.0	0.3	0.8	0.5