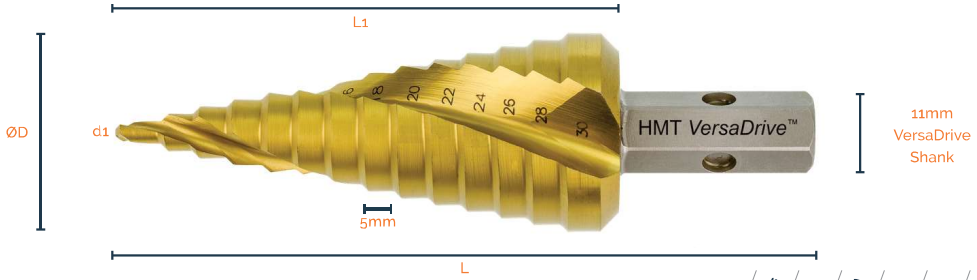
VersaDrive Impact Step Drills

VERSADRIVE® PATENT PROTECTED

The first step drill optimised for use with impact wrenches & impact drivers allowing the user to create holes in seconds.

Featuring a spiral flute design with self-starting drill tip, for fast, smooth drilling with a rotary drill or impact wrench and market leading 5mm thick drilling capacity.

VersaDrive Step Drills have a patented non-slip, Hex shank suitable for use in any standard 1/2" drill chuck for cordless or pistol drills or used with a VersaDrive Rapid Lock adapter for use in a wide range of powertools such as Magnetic Drills.



Features & Benefits

- *Market Leading 5mm thick drilling capacity*
- *Fast, smooth drilling with minimal kickback*
- *Specially hardened for impact wrench use*
- *Precision ground flutes with easy chip clearance*
- *118° split point angle for easy starting & accuracy*
- *GoldMax low-friction titanium coating to stop burn out*

RECOMMENDED FOR USE WITH:

Impact Drivers
Impact Wrenches
Rotary Drills

CAN ALSO BE USED WITH:

SDS+ Adapter
Extension Arbor

ADAPTERS

Impact Driver Adapter
111026-014A
Page 12

Impact Wrench Adapter
111130-012A
Page 12

Use with any standard drill chuck

SDS+ Adapter
112010-01
Page 14

Extension - 300mm
111015-300
Page 14

Quick Guide

- *For fastest performance use on impact wrenches & impact drivers*
- *Excellent life and performance when used with rotary pistol drills or drill presses*
- *Suitable for stainless and harder materials if used at low RPM*
- *Use appropriate lubrication and correct RPM to achieve long tool life*

Watch the video & find more info online

VersaDrive Step Drill

	Part No	Ø D	l1	L	Step Diameters	Step Depth	RSP Each £	10 Pack RSP	Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill
									Powertool Recommendations (Mild Steel Material)					
Metric	505020-0120	12mm	47mm	75mm	4, 6, 8, 10, 12mm	5mm	£38.75	£368.15	●	●	●	●	●	●
Metric	505020-0220	22mm	58mm	86mm	4, 6, 8, 10, 12, 14, 16, 18, 22mm	5mm	£54.10	£513.95	●	●	●	●	●	●
Metric	505020-0300	30mm	77mm	105mm	4, 6, 8, 10, 12, 14, 16, 18, 22, 24, 26, 28, 30mm	5mm	£67.65	£642.55	●	●	●	●	●	●
Metric	505020-0400	40mm	72mm	101mm	6, 8, 10, 12, 16, 20, 25, 29, 32, 36, 40mm	6mm	£121.00	-	○	×	○	●	●	●
Metric	Electrical Step Drill 4-32.5mm													
Metric	505040-0320	32.5mm	70mm	99mm	4, 6, 8.5, 10.5, 12.5, 14.5, 16, 18.5, 20.5, 23.5, 25, 30.5, 32.5mm	5mm	£67.65	£642.70	●	●	●	●	●	●
Inch	505030-0010	1/2"	1-1/2"	2-43/64	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	3/16"	£38.75	£368.15	●	●	●	●	●	●
Inch	505030-0020	7/8"	2-9/32"	3-15/32	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8"	3/16"	£54.10	£513.95	●	●	●	●	●	●
Inch	505030-0030	1 3/8"	1-31/32	3 5/32	1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1-1/8, 1-1/4, 1-3/8"	3/16"	£67.65	£642.55	●	●	●	●	●	●

● *Optimal* ○ *Possible (Refer to data sheet)*
× *Not Recommended*

Step Drill Sets

Part No:	Set Contents	RSP £
505020-SET1	3 piece Set: 12, 22, 30mm Step Drills	£144.80
505020-SET2	4 piece Set: 12, 22, 30, 40mm Step Drills	£242.85
505030-SET1	3 piece Set: 1/2, 7/8, 1-3/8" Step Drills	£148.95