

Dynasty® 400 and 800

TIG/Stick Welding
Power Source



Quick Specs



Industrial Applications

Precision fabrication
Heavy fabrication
Pipe and tube fabrication
Aerospace
Aluminum ship repair
Anodized aluminum fabrication

Processes

TIG (GTAW)
Pulsed TIG (GTAW-P)
Stick (SMAW)
Air carbon arc (CAC-A)
400: 6 mm maximum
800: 10 mm maximum

Input Power 208–600 V, 3-phase or 1-phase power

Amperage Range **400:** 3–400 A

800: 5–800 A

Rated Output

400: 300 A at 32 V, 60% duty cycle

800: 600 A at 44 V, 60% duty cycle

Net Weight

400: 57 kg (126 lb.)

800: 91 kg (201 lb.)

Reimagined for Your Pursuit of Perfection.

Experience unfailing precision arc performance paired with a state-of-the-art, user-friendly interface that puts advanced capabilities at your fingertips. Dynasty TIG power sources help minimize error and achieve high-precision welds every time, making the best welders even better.



Easy-to-understand interface with 7-inch LCD display.

- Ensures proper machine setup and parameter selection.
- Informative on-screen explanations and dynamic images enhance the parameter selection process.



Dynasty 400 machine only



Dynasty 400 Tigrunner



QUIETPULSE™

Activate QuietPulse by selecting sine or triangular waveshape to reduce audible noise.

Blue Lightning™ provides more consistent high-frequency (HF) arc starts and greater reliability compared to traditional arc starters.

Lift-Arc™ provides AC or DC arc initiation without the use of high frequency.

AUTO-LINE™ TECHNOLOGY

Allows for any input voltage hookup (208–600 V) with no manual linking, providing convenience in any job setting. Ideal solution for dirty or unreliable power.

Program memory allows easy naming, saving and recalling of favorite weld settings.

- Deliver more productivity by eliminating the need to manually set the parameters
- Deliver consistent quality by welders of all skills

Pro-Set™ eliminates the guesswork when setting weld parameters.

Locks and limits. Provides control of weld parameter ranges minimizing deviation from the welding procedure specification (WPS).

USB. Front panel port provides the ability to easily update software, back-up settings and transfer saved weld programs from one unit to the next.

Visit MillerWelds.com/TIGSoftware for the latest software updates and expansions.

Cooler Power Supply (CPS) is an integrated 120-volt dedicated-use receptacle for the Coolmate™ 3.5.

Cooler-On-Demand™ feature operates the auxiliary cooling system only when needed, reducing noise, energy use, and airborne contaminants pulled through the cooler.



Power source is warranted for three years, parts and labour.



International Headquarters Miller Electric Mfg. LLC

An ITW Welding Company
1635 W. Spencer Street
Appleton, WI 54914 USA

MillerWeldsEurope.com

Miller Europe

Orbitalum Tools GmbH
Josef Schuettler Str. 17
78224 Singen, Germany

Tel.: +49 7731 792 400
sales.MILLER@ITWwelding.com

ITW WELDING Sales Office UK

77 New Court Way
Ormskirk, Lancashire L39 2YT
United Kingdom

Tel.: +44 1695 585 910
sales.UK@ITWwelding.com

Weld Process Features

AC TIG

Balance control provides adjustable oxide removal — essential for creating the highest quality aluminum welds. These models provide extended ranges.

Frequency controls the width of the arc cone and can improve directional control of the arc.

AC Waveforms



Advanced square provides a fast freezing puddle, deep penetration and fast travel speeds.



Soft square for a soft buttery arc with maximum puddle control and good wetting action.



Sine for customers that like a traditional arc. Quiet with good wetting.



Triangular reduces the heat input and is good on thin aluminum. Fast travel speeds.

Independent amplitude/amperage control allows EP and EN amperages to be set independently to precisely control heat input to the work and electrode.

DC TIG

Exceptionally smooth and precise arc for welding exotic materials.

Pulse. Pulsing can increase puddle agitation, arc stability and travel speeds while reducing heat input and distortion. These models provide extended ranges.

Pulse Waveforms



Square provides a fast freezing puddle for ultimate arc control.



Sine produces a reduced audible sound and provides a more fluid puddle that is good for overlaying applications.



Triangular provides a quick-forming puddle while further reducing heat for thin materials.

QuietPulse.™ Activate QuietPulse by selecting sine or triangular waveshape to reduce audible noise.

AC/DC Stick

DIG control allows the arc characteristics to be changed for specific applications and electrodes. Lower the DIG setting for smooth running electrodes like E7018 and increase the DIG setting for stiffer, more penetrating electrodes like E6010.

Hot Start™ adaptive control provides positive arc starts without sticking.

AC frequency control adds stability for smoother welds when AC stick welding.

Stick-Stuck detects if the electrode is stuck to the part and turns the welding output off to safely and easily remove the electrode. Menu selectable.

Specifications (Subject to change without notice.)



Model	Input Power	Welding Amperage Range	Rated Output	Amps Input at Rated Load Output, 50/60 Hz							Max. Open-Circuit Voltage	Dimensions	Net Weight		
				208 V	230 V	400 V	460 V	600 V	KVA	KW					
Dynasty 400	3-phase	3–400 A	250 A at 30 V, 100% duty cycle	28	26	14	13	10	10.3	9.8	75 VDC (10–15 VDC*)	H: 613 mm W: 352 mm D: 559 mm with TIGRunner® H: 1095 mm W: 587 mm D: 1057 mm	57 kg		
			300 A at 32 V, 60% duty cycle	36	33	19	16	12	13.1	12.5			112 kg		
	1-phase	3–400 A	200 A at 27.2 V, 100% duty cycle	39	35	19	17	12	8.2	7.5			75 VDC (10–15 VDC*)	H: 870 mm W: 352 mm D: 618 mm with TIGRunner® H: 1337 mm W: 587 mm D: 1057 mm	91 kg
			250 A at 29 V, 60% duty cycle	52	47	26	22	16	10.9	9.9					
Dynasty 800	3-phase	5–800 A	500 A at 40 V, 100% duty cycle	73	66	37	32	24	26	25	75 VDC (10–15 VDC*)	H: 870 mm W: 352 mm D: 618 mm with TIGRunner® H: 1337 mm W: 587 mm D: 1057 mm	91 kg		
			600 A at 44 V, 60% duty cycle	96	86	48	42	32	35	33				145 kg	
	1-phase	5–800 A	400 A at 34 V, 100% duty cycle	98	88	48	41	31	20	19			75 VDC (10–15 VDC*)		H: 870 mm W: 352 mm D: 618 mm with TIGRunner® H: 1337 mm W: 587 mm D: 1057 mm
			500 A at 40 V, 60% duty cycle	136	122	66	56	42	28	26				145 kg	

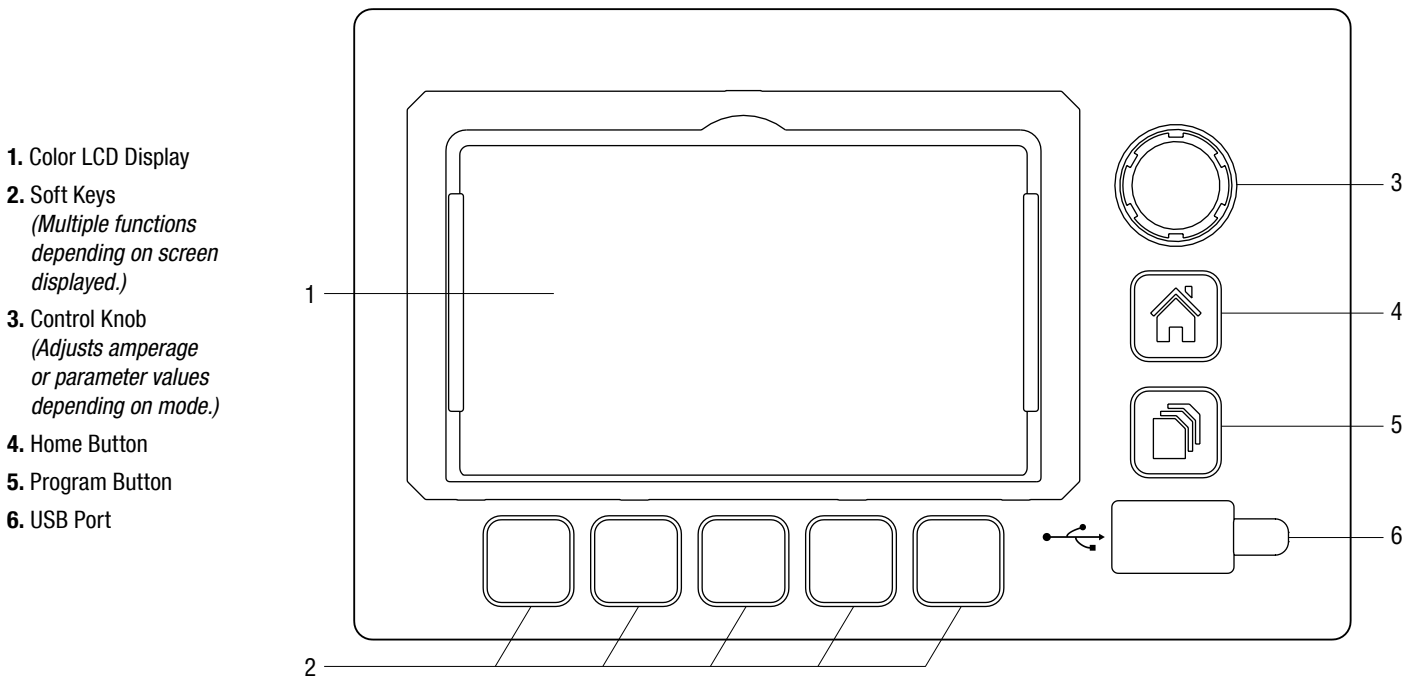
CE All CE models conform to the applicable parts of the IEC 60974 series of standards.

*Indicates sense-voltage for Lift-Arc™ TIG and low OCV stick.

Performance Data

Model	Input Power	TIG (GTAW) Duty Cycle	Stick (SMAW) Duty Cycle	AC TIG Material Thickness Range	DC TIG Material Thickness Range	Stick Electrode Maximum Diameter	Carbon Arc Gouging (CAC-A) Maximum	Generator Requirement
Dynasty 400	3-phase	400 A, 20% 300 A, 60% 250 A, 100%	400 A, 20% 300 A, 60% 250 A, 100%	0.38–15.9 mm	0.3–15.9 mm	6010: 6.4 mm 7018: 6.4 mm 7024: 6.4 mm	6.4 mm	20 kVA
	1-phase	300 A, 20% 250 A, 60% 200 A, 100%	300 A, 20% 250 A, 60% 200 A, 100%					
Dynasty 800	3-phase	800 A, 20% 600 A, 60% 500 A, 100%	700 A, 20% 600 A, 60% 500 A, 100%	0.5–25.4 mm	0.5–25.4 mm	6010: 6.4 mm 7018: 6.4 mm 7024: 6.4 mm	9.5 mm	50 kVA
	1-phase	500 A, 60% 400 A, 100%	500 A, 60% 400 A, 100%					

Dynasty® 400 and 800 Control Panel



Amperage

TIG AC	400: 3–400 A**	800: 5–800 A**
TIG DC	400: 3–400 A**	800: 5–800 A**
Stick	400: 3–400 A	800: 5–800 A

Process

AC TIG HF, DC TIG HF,
 AC TIG Lift-Arc™, DC TIG Lift-Arc™,
 AC Stick, DC Stick,
 Carbon Arc Gouge,
 Hotwire

Tungsten (mm)

0.5, 1.0, 1.6, 2.4, 3.2, 4.0, 4.8, General

Trigger

Remote Standard: Foot, Finger, Pushbutton
 Sequencer: Pushbutton Hold (2T), 3T 4T, 4TE,
 4TL, 4TM

Pulse

Pulses per Second*	DC: 0.1–5,000 pps AC: 0.1–5,000 pps
Peak Time* 5–95%	5–95%
Background Amps*	5–95%
DC Pulse Waveshape:	Square, Sine, Triangular

AC Waveshape

Balance*	Ball: 30–99% EN
Frequency*	20–400 Hz
Waveshape	Advanced Square, Soft Square, Sine, Triangular
Independent	EN Amperage: 400: 3–400 A** 800: 5–800 A** EP Amperage: 400: 3–400 A** 800: 5–800 A** EN Waveshape: Advanced Square, Soft Square, Sine, Triangular EP Waveshape: Advanced Square, Soft Square, Sine, Triangular
Commutation	Low, High

Sequencer Control

Initial Amps AC	400: 3–400 A**	800: 5–800 A**
Initial Amps DC	400: 3–400 A**	800: 5–800 A**
Initial Time	0.0–25.0 seconds	
Initial Slope	0.0–50.0 seconds	
Weld Time	0.0–999 seconds	
Final Slope	0.0–50.0 seconds	
Final Amps AC	400: 3–400 A**	800: 5–800 A**
Final Amps DC	400: 3–400 A**	800: 5–800 A**
Final Time	0.0–25.0 seconds	

Preflow

0.0–25.0 seconds

Postflow

Auto/Off–50 seconds

DIG*

Off–100%

Hot Start™

On, Off

Stick-Stuck

On, Off

OCV

Normal, Low

Programs

1–99 (user defined program names)

Locks and Limits

Individual Parameters

Languages

English, Spanish, French, German, Italian,
 Dutch, Swedish, Polish

*Pro-Set parameter selectable. **Amperage range is tungsten size dependent.

TIG Torch Kits and Connectors for Dynasty® 400

The Miller TIG torches have been designed to perfectly match and to ensure that the welder can fully benefit from the superior arc quality of the Miller Dynasty®. The material has been carefully selected to prevent ageing and leakage in the hoses and cables. Miller uses more copper in the power cable to minimize the heat losses and maximize the output.

The TIG torches can be configured with a standard torch head or a flexible alternative. The ergonomic handle can also be fitted with a remote control for adjustment of the weld current at the point of welding.

The torches come equipped with a 2.4 mm Miller®|Weldcraft® 2% lanthanated tungsten electrode.

The blue electrode ensures a stable arc in both AC and DC processes, with greater longevity than conventional tungsten electrodes, the ability to use a smaller-diameter electrode for the same job, use of a higher current for a similar-sized electrode, and less tungsten spitting.



**Remote current control from the thumb wheel, available as an option on all models*

Torch	Stock No.	Technical description	DC current	AC current
EuroTorch W-350, 4 meter	058022001	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	350A @ 100%	250A @ 100%
EuroTorch W-350R, 4 meter	058022002	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	350A @ 100%	250A @ 100%
EuroTorch W-350, 8 meter	058022003	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	350A @ 100%	250A @ 100%
EuroTorch W-350R, 8 meter	058022004	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	350A @ 100%	250A @ 100%
EuroTorch W-270, 4 meter	058022005	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	270A @ 100%	190A @ 100%
EuroTorch W-250F, 4 meter	058022006	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	250A @ 100%	175A @ 100%
EuroTorch W-270, 8 meter	058022007	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	270A @ 100%	190A @ 100%
EuroTorch W-250F, 8 meter	058022008	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	250A @ 100%	175A @ 100%
EuroTorch W-270R, 4 meter	058022009	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	270A @ 100%	190A @ 100%
EuroTorch W-250FR, 4 meter	058022010	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	250A @ 100%	175A @ 100%
EuroTorch W-270R, 8 meter	058022011	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	270A @ 100%	190A @ 100%
EuroTorch W-250FR, 8 meter	058022012	50 mm ² Dinse, 5/8" gas, Water quick connect, 14 pin control	250A @ 100%	175A @ 100%
EuroTorch A-125, 4 meter	058022031	50 mm ² Dinse, 5/8" gas, 14 pin control	125A @ 60%	100A @ 60%
EuroTorch A-150, 4 meter	058022021	50 mm ² Dinse, 5/8" gas, 14 pin control	150A @ 60%	115A @ 60%
EuroTorch A-200, 4 meter	058022013	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200F, 4 meter	058022014	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200, 8 meter	058022015	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200F, 8 meter	058022016	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200R, 4 meter	058022017	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200FR, 4 meter	058022018	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200R, 8 meter	058022019	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%
EuroTorch A-200FR, 8 meter	058022020	50 mm ² Dinse, 5/8" gas, 14 pin control	200A @ 60%	150A @ 60%

R – Remote control F – Flex neck W – Water cooled A – Air cooled

Genuine Miller® Accessories



Runner™ Cart included into each Tigrunner

Designed to accommodate Dynasty 400/800 or Maxstar 400 power sources and a Coolmate™ 3.5 Cooler. Cart features single cylinder rack, foot pedal holder, three cable/torch holders, and two TIG electrode filler holders.



Coolmate™ 3.5

301788 120 V, 50/60 Hz, **CE**

301789 120 V, 50/60 Hz, **CE** with quick connect Industrial 3.5-gallon cooler for use with water-cooled torches rated up to 600 amps. Designed to integrate with the Dynasty 400/800 and Maxstar 400 power sources.



Low-Conductivity TIG Coolant 043810

Must be ordered in quantities of four. One-gallon recyclable plastic bottle. Miller coolants contains a base of ethylene glycol and deionized water to protect against freezing to -38°C or boiling to 108°C.

Automation Interface Connection Kit

278161 Field

Provides control of power source welding parameters through a 28-pin receptacle. The 28-pin receptacle replaces the standard 14-pin receptacle and requires a PLC controller to operate the power source. Ideal for automated equipment integration.

Weld Current Sensor 300179 Field

Detects when work clamp is not connected and prevents expensive damage to disconnect devices and input power cord and wiring.



Wireless Remote Hand Control 301582

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 91.4 m operating range.

Remote Controls and Switches

Extension Cables for 14-Pin Remote Controls

242208025 7.6 m

242208050 15.2 m

242208080 24.4 m



Wireless Remote Foot Control 301580

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 27.4 m operating range.



RFCS-14 HD Foot Control 301589

Heavy-duty foot pedal current and contactor control provides increased stability and durability from larger base and heavier cord. Includes 6 m cord with plug.



RHC-14 Hand Control 242211020

Miniature hand control for remote current and contactor control. Dimensions: 102x102x83 mm. Includes 6 m cord and 14-pin plug.

Tungsten

2% Ceriated (EWCe-2)		
Type	Ø mm (in.)	Stock No.
Performs well in DC welding and arc starting at low current settings and offers excellent performance in AC Processes.	1.6 (1/16")	WC116X7
	2.4 (3/32")	WC332X7
	3.2 (1/8")	WC018X7
	4.0 (5/32")	WC532X7



2% Lanthanated (EWLa-2)		
Type	Ø mm (in.)	Stock No.
Provides excellent arc starting, arc stability and re-ignition and less tip erosion in AC or DC welding. Can substitute for 2% Thoriated.	1.6 (1/16")	WL2116X7
	2.4 (3/32")	WL2332X7
	3.2 (1/8")	WL2018X7
	4.0 (5/32")	WL2532X7



Rare Earth (EWG)		
Type	Ø mm (in.)	Stock No.
Combines the best of all alloying elements and provides excellent arc stability in AC or DC welding.	1.6 (1/16")	WG116X7
	2.4 (3/32")	WG332X7
	3.2 (1/8")	WG018X7



Ordering Information

Equipment and Options	Stock No.	Description	Qty.	Price
Dynasty® 400	907858002	Auto-Line™ 380–600 V, 50/60 Hz, CE		
Dynasty® 400 TIGRunner	907858003	Auto-Line™ 380–600 V, 50/60 Hz, CE		
Dynasty® 800	907859002	Auto-Line™ 380–600 V, 50/60 Hz, CE		
Dynasty® 800 TIGRunner	907859003	Auto-Line™ 380–600 V, 50/60 Hz, CE		
TIG Torches		See page 5		
Tungsten		See page 7		
Accessories				
4 wheel runner large	058035011			
Coolmate™ 3.5	301789	120 V, 50/60 Hz, CE with quick connect. <i>Requires coolant</i>		
TIG Coolant (must be ordered in quantities of four)	043810	3.8l plastic bottle. Protects against freezing to -38°C or boiling to 108°C		
Automation Interface Kit	278161	Field installation required. Provides 28-pin automation connections		
Weld Current Sensor	300179	Field installation required. Detects when work clamp is not connected		
Remote Controls				
Wireless Remote Foot Control	301580	Foot control with wireless 27.4 m operating range		
RFCS-14 HD	301589	Heavy-duty foot control		
RHC-14	242211020	Hand control		
Wireless Remote Hand Control	301582	Hand control with wireless 91.4 m operating rang		
Extension Cables		See page 6		

Date:

Total Quoted Price:

Miller® recommends  consumables

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