

L-60

CLASSIFICATION

AWS A5.17 : EL12
 ISO 14171-A : S1

GENERAL DESCRIPTION

A low carbon, low manganese, low silicon general purpose wire
 Provides low hardness and is best suited for use with the Lincolnweld® 700 series of active fluxes

APPROVALS

	GL	TÜV	BV	ABS	LR	DNV	RINA
782		X					
860	X	X					
780		X	X	X	X	X	X
781		X					
761		X					

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si
0.09	0.5	0.06

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	1.6	2.0	2.4	3.2	4.0	4.8
Unit : 15 kg stein basket B415	X					
25 kg stein basket B415	X	X	X	X	X	X
100 kg stein basket B785	X			X	X	
300 kg wooden reel		X	X		X	
350 kg Speed Feed® Drum		X	X	X	X	X
400 kg Speed Feed® Drum		X	X	X	X	
600 kg Speed Feed® Drum				X	X	
600 kg Accutrak® Drum	X	X	X			
750 kg Accutrak® Drum	X	X	X			
1000 kg Accutrak® Drum		X	X	X	X	

L-60: rev. EN 02