

FLEXLITE GC

Reliable Kemppi entry-level MIG gun for all welders

Flexlite GC product series contains five lightweight and robust entry-level welding gun models for MIG/MAG welding processes. The welding guns models are equipped either with Euro or MMG connector. All Flexlite GC models enjoy extended consumable part life.



Visit website:
> <https://kemp.cc/flexlite-gc/com-en>



Flexlite GC offers a great deal of benefits for Kemppi entry-level MIG welding guns

Flexlite GC offers a good choice for MIG/MAG welders who appreciate an easy-to-use welding gun equipped with a durable and flexible coaxial cable. As an additional accessory, Flexlite GC is equipped with a detachable, ergonomic pistol grip handle. When in use, the handle gives a firm grip and improves welding ergonomics especially during long welds.

In a class of its own, the Flexlite GC welding gun is also available with a rotatable neck that gives you easy access to welded workpieces, enhancing the welder's ergonomics.

Flexlite GC uses the same consumable parts as standard Flexlite GX models. Less individual parts in workshop storage streamlines inventory management and lowers inventory costs.



LONG CONSUMABLE LIFE

Durable Kemppi consumables support welding quality and productivity.



LESS PARTS, LOW COSTS

Streamline your workshop inventory costs with fewer consumable parts.



ENHANCED ERGONOMICS

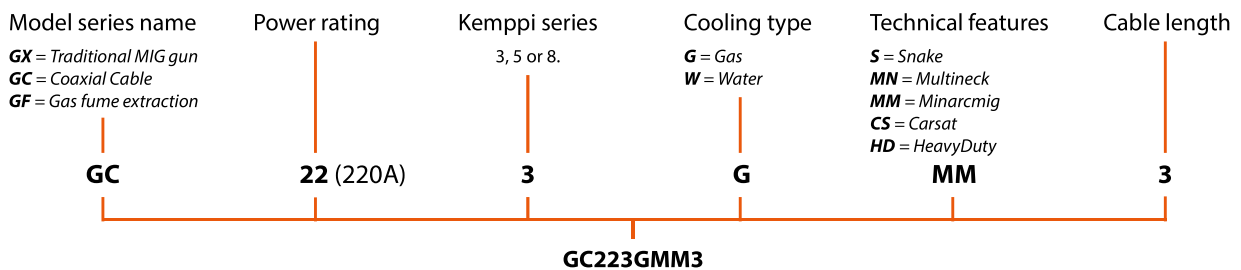
Optional pistol grip handle with a firm grip allows a natural position for the wrist, improving work quality.



Flexlite GC Models

Series 3		page
Flexlite GC 223G Load capacity: 220A/35% Cooling: gas Length: 3 m		44
Flexlite GC 253G Load capacity: 250A/35% Cooling: gas Length: 3.5 m / 5 m		44
Flexlite GC 323G Load capacity: 320A/35% Cooling: gas Length: 3.5 m / 5 m		45

The name of a Flexlite welding gun tells its properties and use



Factory-installed consumables


	CONTACT TIP 1,0 C1 STD M10	CONTACT TIP 0,8 C1 STD M6	CONTACT TIP 1,0 C1 STD M6	CONTACT TIP ADAPTER M6	CONTACT TIP ADAPTER M10, INSULATED	INSULATING RING NECK	GAS NOZZLE WITH INSULATING BUSH	GAS NOZZLE, THREAD, L57 / OD25 / D15	WIRE LINER 0,6-1,0 / 3350 3M Ø 4,7/1,5 STEEL, MMG	WIRE LINER 0,9-1,2 FE / 3,5 M Ø 4,7/2,0 RD STEEL	WIRE LINER 0,9-1,2 FE / 5 M Ø 4,7/2,0 RD STEEL	LONG NUT EURO 1-PIECE SMALL
	CT10C1SD001	CT08C1SD003	CT10C1SD003	9580173	W013203	9591079	958010101	W011478	4307650	W006453	W006454	SP022778
GC223GMM3		•		•		•	•		•			
GC253G35			•	•		•	•			•		•
GC253G5			•	•		•	•				•	•
GC323G35	•				•			•		•		•
GC323G5	•				•			•			•	•

Technical data and ordering codes

SERIES 3

Flexlite GC		223	253G	323G
Welding process		MIG/MAG	MIG/MAG	MIG/MAG
Contact tip		M6	M6	M10x1
Type of cooling		Gas	Gas	Gas
Type of connection		MinarcMig	Euro	Euro
Wire diameters (mm)		0.6-1.0	0.8-1.2	0.8-1.2
Load capacity (IEC 60974-7)				
35% / Ar + 18% CO ₂		220	250	320
Pistol grip handle		Yes	Yes	Yes
Rotating neck		Yes	Yes	Yes
Changeable neck		No	No	No
Ordering codes	3 m	GC223GMM3		
	3.5 m		GC253G35	GC323G35
	5 m		GC253G5	GC323G5

Consumables

 GC223GMM3, GC253G35, GC253G5



A. Gas nozzle	
958010101	Gas nozzle with insulating bush



D. Gun neck	
SP4153040	250G



B. Contact tip	
CT08C1SD003	CONTACT TIP 0.8 C1 STD M6
CT10C1SD003	CONTACT TIP 1.0 C1 STD M6



Wire liners	
4307650	0,6-1,0 / 3350 3M Ø 4,7/1,5 STEEL, MMG
W006453	0,9-1,2 FE / 3,5M Ø 4,7/2,0 RD STEEL
W006454	0,9-1,2 FE / 5M Ø 4,7/2,0 RD STEEL




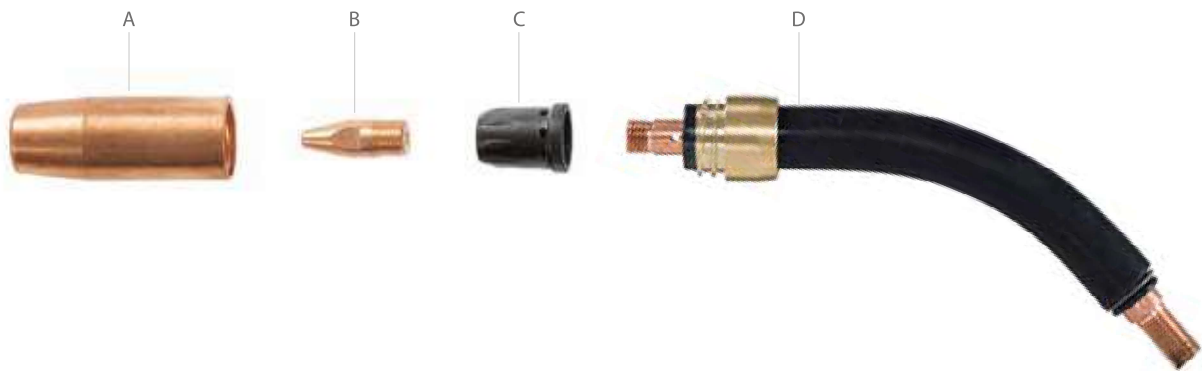
C. Contact tip adapter	
9580173	Contact tip adapter M6



Wire guide tube	
SP022778	Long nut euro 1-piece small

Consumables

 GC323G35, GC323G5



A. Gas nozzle	Ø 25
W011478	Thread, L57 / OD25 / D15



D. Gun neck	
SP020428	300G



B. Contact tip	
CT10C1SD001	1.0 C1 STD M10



Wire liners	
W006453	0,9-1,2 FE / 3,5M Ø 4,7/2,0 RD STEEL
W006454	0,9-1,2 FE / 5M Ø 4,7/2,0 RD STEEL



C. Contact tip adapter	
W013203	M10, insulated



Wire guide tube	
SP022778	Long nut euro 1-piece small