

## KAMEL PIPE TURNING ROLLS



Reduced pipe preparation costs with this portable equipment which rotates pipe from 2" to 16" (51-406mm) diameter. Two models are available; **Model KR-200-L** has a turning capacity of 1500 lbs (680 Kg), and an infinitely variable forward/reverse speed range of 1-35.4 IPM (2.5-89.9 cm/min). **Model KR-200-M** has a turning capacity of 1500 lbs (680 kg) and an infinitely variable forward/reverse speed range of 2.2-70.8 IPM (5.6-180cm/min). Rotation speed is precisely controlled and displayed in inches/ mm per minute on an LED readout. Contact Gullco or your Gullco distributor for complete details on these highly efficient, very affordable turning rolls.

Portable: total weight of power and idler roll is 69 lbs. (31.3 kg). Use anywhere that 42, 115 or 220-240 volts 50/60 cycle single phase power supply is available.

Long life, 6" (15.24 cm) diameter roller bearing wheels with rubber tires provide friction drive and uniformly smooth pipe rotation.

Electronic controls are immune to damage from high frequency and electromagnetic interference.

Protected on/off foot switch on 7.5 ft (2.3 m) cable provides maximum convenience and freedom for operator.



*Great for in-shop pipe manufacturing applications*

**POWER ROLL WITH FOOT SWITCH: MODEL KR-200-L & MODEL KR-200-M**

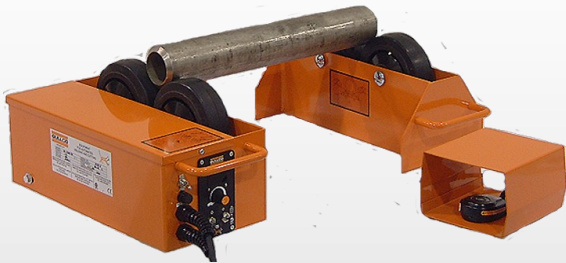
# GULLCO

WELDING AND CUTTING AUTOMATION



# KAMEL PIPE TURNING ROLLS AND IDLER ROLLS

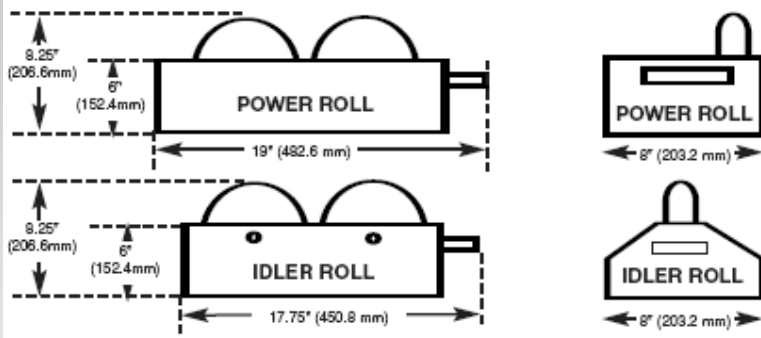
## SPECIFICATIONS



KR-200 models are comprised of a Power Unit and protected on/off Foot Switch on a 7.5 ft. (2.3m) control cable. They incorporate a pilot light, forward/stop/reverse switch, speed potentiometer, LED readout for inches/mm per minute and foot switch cable connection.

	POWER ROLLS	
	Model KR-200-L	Model KR-200-M
TURNING CAPACITY	1500 LBS (680 kg)	1500 lbs (680kg)
LOAD CAPACITY/ROLL	750 LBS (340 kg)	750 LBS (340 kg)
PIPE DIA. RANGE	2"-16" (51-406 mm)	2"-16" (51-406mm)
SPEED RANGE	1-35.4 ipm (2.5-89.9 cm./min.)	2.2-70.8 ipm (5.6-180 cm./min.)
WEIGHT	48 lbs (21.8 kg)	48 lbs (21.8 kg)
	IDLER ROLLS Model KR-750	
LOAD CAPACITY	750 lbs (340 kg)	
PIPE DIA. RANGE	2" - 16" (51-406 mm)	
WEIGHT	21 lbs (9.5 kg)	

### DIMENSIONS: POWER AND IDLER ROLLS



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## FREE STANDING TORCH SUPPORTS

### MODEL KR-1000 CSB TORCH SUPPORT

1 1/8" (28.6mm) square rack arms providing 22" (866 mm) of vertical adjustment and 10 1/2" (266.7 mm) of horizontal adjustment.

### MODEL KR-2000 CSB TORCH SUPPORT

Same as above but 1 1/2" (38.1mm) square rack arms providing 18" (709 mm) vertical adjustment and 6 1/2" (165.1mm) of horizontal adjustment. Supplied with swivel mounted standard rack-type cutting torch holder. Weight: 42 lbs (19.05 kg)

### MODEL KR-1000 WSB TORCH SUPPORT

1 1/8" (28.6 mm) square rack arm providing 22" (866mm) of vertical adjustment and 10 1/2" (266.7mm) of horizontal adjustment. Weight: 25 lbs. (11.34kg)

### MODEL KR-2000 WSB TORCH SUPPORT

Same as above but 1 1/2" (38.1mm) square rack arms providing 18" (709 mm) vertical adjustment and 6 1/2" (165.1 mm) of horizontal adjustment. Supplied with insulated 4 motion, semi-automatic gun holder and swivel arm that allows adjustment of gun angle tilt. Weight: 42 lbs. (19.05 kg)

### NOTE:

The above models can be, and often are, supplied with the Gullco Motorized Rack Arm, equipped with a remote joy stick control. See Gullco Bulletin TPA-91 for detailed information.



SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

Distributed by:



### GULLCO INTERNATIONAL LIMITED - CANADA

Phone: 905-953-4140 Fax: 905-953-4138 e-mail: sales@gullco.com

### GULLCO INTERNATIONAL INC. - U.S.A

Phone: 440-439-8333 Fax: 440-439-3634 e-mail: ussales@gullco.com

### GULLCO INTERNATIONAL (U.K.) LIMITED- EUROPE

Phone: +44 1257-253579 Fax: +44 1257-254629 e-mail: sales@gullco.co.uk

### GULLCO INTERNATIONAL PTY LIMITED - AUSTRALIA

Phone: 61 (0)7 3348 5515 Fax: 61 (0)7 3348 5510 e-mail: ausales@gullco.com

### GULLCO INTERNATIONAL INDIA PVT LIMITED - INDIA

Phone: 91-20-65260382 Fax: 91-20-26836656 e-mail: india.io@gullco.com

### GULLCO INTERNATIONAL SHANGHAI LIMITED- CHINA

Phone: +8621-50460341 Fax: +8621-50463554 e-mail: gsuntech@sh163.net

### GULLCO INTERNATIONAL LIMITED- LATIN AMERICA

Phone: 55-11-3584-7936 e-mail: rogerio.macedo@gullco.com

### STUCH GMBH & Co. KG SCWEISSTECHNIK - GERMANY

Phone: (02 03) 72 94 95 Fax: (02 03) 72 94 96 e-mail: info@stuch-schweisstechnik.de