

# LNS 135

## CLASSIFICATION

AWS A5.17	EM12	A-Nr	1
ISO 14171-A	S2	F-Nr	6
		9606 FM	1

## GENERAL DESCRIPTION

A low carbon, medium manganese, low silicon general purpose wire  
Provides low hardness and is best suited for use with the 700 and 800 series of active fluxes

## APPROVALS

	GL	TÜV
782		X
860	X	X
761		X
780		X
P230		X

## CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si
0.1	1.0	0.10

## PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.4	3.2	4.0	4.8
25 kg stein basket B415+VCI	X	X	X	
300 kg wooden reel	X	X		
400 kg Speed Feed® Drum			X	
1000 kg Accutrak® Drum			X	
1000 kg coil liftable		X	X	X

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Fumes: Safety Data Sheets (SDS) are available on our website.