

# LNS 304L

## CLASSIFICATION

AWS A5.9/A5.9M : ER308L  
ISO 14343-A : S 19 9 L

## GENERAL DESCRIPTION

Low carbon austenitic stainless steel wire suitable for 304L base material grade or 321 grade in some applications  
Recommended with P2007 and P2000 fluxes.

## APPROVALS

	TÜV	ABS	LRS
P2000	X		
P2007	X	X	X

## CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Cr	Ni	Mo
0.015	1.8	0.4	20	10	0.1

## PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B415	X	X	X	X
100 kg stein basket B785			X	

LNS 304L: rev. EN 02

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