

LNS 304L

CLASSIFICATION

AWS A5.9	ER308L	A-Nr	8	Mat-Nr	1.4316
ISO 14343-A	S 19 9 L	F-Nr	6		
		9606 FM	5		

GENERAL DESCRIPTION

Low carbon austenitic stainless steel wire suitable for 304L base material grade or 321 grade in some applications
Recommended with P2007 and P2000 fluxes.

APPROVALS

	TÜV	ABS	LRS
P2000	X		
P2007	X	X	X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Cr	Ni	Mo
0.015	1.8	0.4	20	10	0.1

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
25 kg stein basket B415+VCI	X	X	X	X

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All information in this data sheet is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.
Fumes: Safety Data Sheets (SDS) are available on our website.