



Wire liners

Kemppi wire liners are strong, durable and efficient. Designed to suit specific filler wire materials and applications, Kemppi liners support the filler wire and ensure reliable delivery to the welding arc. The liner selection tables describe gun type, filler material, liner color, ordering code and gun length. Steel spiral liners are suitable for welding solid and cored filler wires of corresponding wire diameter.

Kemppi 'DL Chili' teflon liners are the best solution for reliable feeding of aluminum, stainless steel, acid-resistant and solid steel filler wires. Kemppi's patented technology, two layer DL Chili liner material significantly reduces friction losses between the filler wire material and liner wall, ensuring reliable and worry-free feeding for listed wire types, even in welding guns up to 8 meters in length. Please refer to the following tables to ensure accurate selection of liners for your chosen welding gun and application.

WIRE LINERS FOR S MODELS (SNAKE)

Ordering code	Liner	Length, m	Wire Ø, mm	Material	Cooling	Note
W016311	DL Chili	6	1.0-1.2	Ss (Fe)	G / W	Best suited for Ss, works also for Fe.
W016312	DL Chili	8	1.0-1.2	Ss (Fe)	G / W	Best suited for Ss, works also for Fe.
W016301	DL Chili	6	1.0-1.2	Al (Ss)	G / W	Best suited for Al (1.2 mm).
W014061	DL Chili	8	1.0-1.2	Al (Ss)	G / W	Best suited for Al (1.2 mm).
W016408	DL Chili	6	1.4-1.6	Al (Ss, Fe)	G / W	Best suited for Al (1.4-1.6 mm), works also for Ss and Fe (up to 1.6 mm).
W014060	DL Chili	8	1.4-1.6	Al (Ss, Fe)	G / W	Best suited for Al (1.4-1.6 mm), works also for Ss and Fe (up to 1.6 mm).

WIRE LINERS FOR FLEXLITE GX (K3, K5 AND K8 LEVEL MODELS)

Ordering code	Liner type	Length, m	Wire Ø, mm	Material	Cooling	Note
4307650	Steel	3		Fe	G / W	MMG
4307660	DL Chili	3	0.6-1.0	Fe	G / W	MMG
W013621	Steel	3.5	0.8	Fe	G / W	
W013628	Steel	3.5	0.9-1.2	Fe	G / W	
W013629	Steel	3.5	1.4	Fe	G / W	
W013630	Steel	3.5	1.6	Fe	G / W	
W013631	Steel	5	0.8	Fe	G / W	
W013632	Steel	5	0.9-1.2	Fe	G / W	
W013633	Steel	5	1.4	Fe	G / W	
W013634	Steel	5	1.6	Fe	G / W	
W013609	DL Chili	3.5	0.8	Ss, Fe	W	
W013610	DL Chili	3.5	0.9-1.0	Ss, Fe	W	
W013611	DL Chili	3.5	1.2	Ss, Fe	W	
W013612	DL Chili	3.5	1.4-1.6	Ss, Fe	W	
W013613	DL Chili	5	0.8	Ss, Fe	W	
W013614	DL Chili	5	0.9-1.0	Ss, Fe	W	
W013615	DL Chili	5	1.2	Ss, Fe	W	
W013616	DL Chili	5	1.4-1.6	Ss, Fe	W	
W013636	DL Chili	3.5	0.8	Al	W	
W013637	DL Chili	3.5	0.9-1.0	Al	W	
W013638	DL Chili	3.5	1.2	Al	W	
W013639	DL Chili	3.5	1.4-1.6	Al	W	
W013640	DL Chili	5	0.8	Al	W	
W013641	DL Chili	5	0.9-1.0	Al	W	
W013642	DL Chili	5	1.2	Al	W	
W013643	DL Chili	5	1.4-1.6	Al	W	
W007675	DL Chili	3.5	0.6-1.0	Al, Ss, Fe	G	
W007677	DL Chili	3.5	1.0-1.2	Al, Ss, Fe	G	
W007681	DL Chili	3.5	1.2-1.6	Al, Ss, Fe	G	
W007676	DL Chili	5	0.6-1.0	Al, Ss, Fe	G	
W007680	DL Chili	5	1.0-1.2	Al, Ss, Fe	G	
W007683	DL Chili	5	1.2-1.6	Al, Ss, Fe	G	
W014831	DL Chili	5	2.0-2.4	Al	W	600W Only
W012614	Steel	5	1.2-1.6	Fe	W	600W Only
W013652	Steel	5	2.0-2.4	Fe	W	600W Only

WIRE LINERS FOR GX MULTINECK

Ordering code	Liner type	Length, m	Wire Ø, mm	Material	Cooling	Note
W012361	Steel	3.5	0.9-1.2	Fe	G	
W012363	Steel	3.5	1.2-1.6	Fe	G	
W012362	Steel	5	0.9-1.2	Fe	G	
W012364	Steel	5	1.2-1.6	Fe	G	
W012355	DL Chili	3.5	0.6-1.0	Al, Ss, Fe	G	
W012356	DL Chili	3.5	1.0-1.2	Al, Ss, Fe	G	
W012357	DL Chili	3.5	1.2-1.6	Al, Ss, Fe	G	
W012351	DL Chili	5	0.6-1.0	Al, Ss, Fe	G	
W012352	DL Chili	5	1.0-1.2	Al, Ss, Fe	G	
W012353	DL Chili	5	1.2-1.6	Al, Ss, Fe	G	